1. Fix the four anti-drop covers and tighten the four anti-drop screws.

2. Tighten the two M2.5x5 screws to fix the gimbal to the Bottom Board of Damper Unit.

3. Plug the connector of the 8-Pin cable into the 8-Pin port on the gimbal.

4. Tighten the four M3x5 screws to assemble the Top Board of Damper Unit to the bottom of aircraft. Make sure the Camera Mounting Base of the gimbal is pointing to the aircraft nose direction.

5. Mount the camera into the Camera Mounting Base of the gimbal and fix the camera by the Camera Fixed Mounting. Tighten the two M2.5x6.3 screws.

6. Assembly is finished. Make sure the Damper Unit is horizontally assembled and both damping boards are parallel to the bottom of the aircraft, further to make sure the gimbal is precisely and firmly assembled.

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